

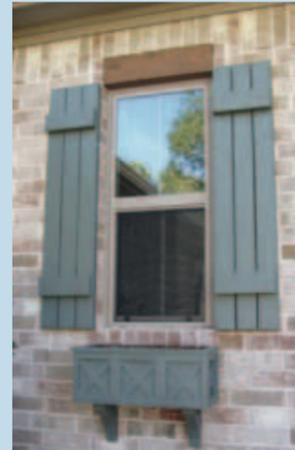
ALL SEASONS SUPERIOR VINYL

All Seasons' Vinyl Windows have a beautiful appearance while being virtually maintenance free. Reliability and lasting value are engineered into every window system. They are designed for maximum energy efficiency, superior performance and have earned our exclusive warranty. We are proud to have exceeded the highest quality standards. Features that accomplish these optimum standards:

- **EXTRA THICK EXTRUSIONS**, necessary for solid welds, will not crack or deteriorate like thin extrusions.
- **WELDED CORNERS** increase stability and strength.
- **BEAUTIFUL BEVELED PROFILE**
- **DOUBLE STRENGTH GLASS** offers more security and less chance of glass breakage.
- **3/4" LARGE PROFILE INTERNAL DIVIDED LITES**
- **BEVELED OPERATING SASH** not only looks great but also increases structural strength and reduces chance of vinyl warpage & water infiltration.
- **OPTIONAL SIMULATED DIVIDED LITES** for the true upscale custom look.
- **SLOPED SILL** on vertical operating windows – Much more resistant to water infiltration. Other windows depend on a weepage system that can clog and leak water into the walls of your home.
- **DOUBLE WEATHERSTRIPPING**



COLOR SELECTION



VINYL WINDOWS

8400 SERIES CASEMENT & AWNING 140 SERIES

SunShield Vinyl Chemistry makes All Seasons' Windows Better!

Up to 50% Thicker Vinyl than other vinyl windows. Very Important! Thinner extrusions deteriorate.

SunShield gives excellent color retention, infra-red (heat) reflectance & impact resistance - essential to the lasting beauty and durability. In addition, SunShield is low maintenance and resistant to rot, insect and microbial damage. Plus it is 100% recyclable and never requires painting and is easy to clean with common cleaners.

RESISTANCE TO DISCOLORATION
All Seasons' SunShield 1,210% Better!

DURABILITY
All Seasons' SunShield 325% Better!

ALL SEASONS' AIR LEAKAGE 70% LESS!

.08	INDUSTRY STANDARD AIR LEAKAGE .300	TYPICAL DOUBLE HUNG WINDOW AIR LEAKAGE
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- **DOUBLE STRENGTH Low E GLASS** provides higher impact resistance
- **100% VIRGIN VINYL MATERIALS**, not cheaper, inferior re-ground, recycled materials from other manufacturers
- **FEATURING SUNSHIELD** additive providing the best durability
- **DUAL WEATHERSTRIPPING**
- Laboratory test to surpass the highest industry and government standards



PREMIUM ALUMINUM WINDOW

2600 SERIES ENERGY SAVER



The 2600 Series is ideal for residential, education, multi-family, hospitality and healthcare structures with the many shapes offering maximum design versatility in your new or replacement project. All Seasons' commercial grade windows are specified by Architectural Firms throughout the U.S. for high wind load and high water load applications. Not only will this window look exceptional today, it will be maintenance free for many years to come.

Features include:

- **THICK ALUMINUM FRAME AND SASH** are high end commercial grade for maximum performance
- **COMMERCIAL GRADE POWDER COAT HIGH PERFORMANCE PAINT FINISH**
- **DUAL LOCKS** provide greater security
- **TRU-SEAL DURASEAL SPACER TECHNOLOGY** reduces condensation and improves thermal efficiency
- **DOUBLE WEATHERSTRIPPING**
- **SLOPED SILL** reduces possible water infiltration common with other windows

All Seasons uses only high performance paint

It is a commercial grade finish for durability, fade, and scratch resistance; used by automotive manufacturers especially for the high wear parts like bumpers and wheel rims. It is up to three times thicker than the average paint finish of other windows.

COLOR SELECTION



Extra Energy Efficient



Poured in polyurethane thermal break reduces transfer of summer heat and winter chill from the outside to the inside of your home. Condensation on the frame is also reduced.

Special Features of both Vinyl & Aluminum Windows

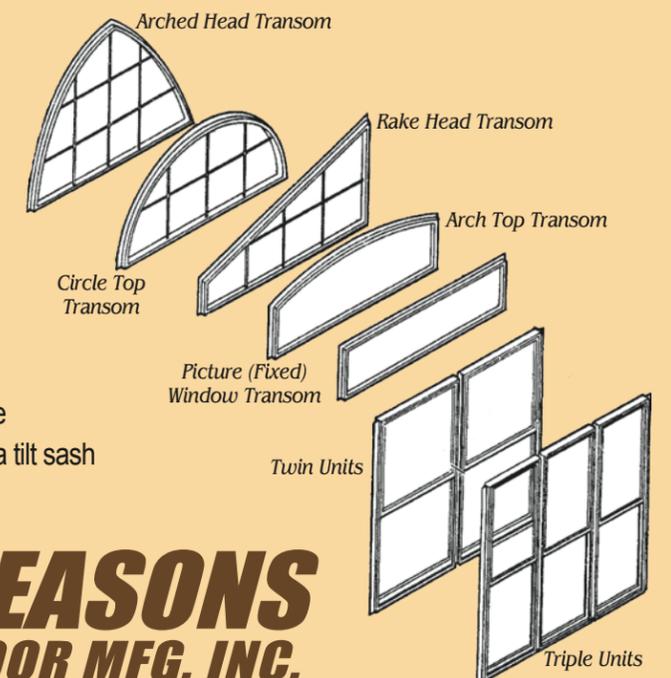
ALL SEASONS GLAZING OPTIONS include Low-E High Performance Glass, Tempered Glass, Argon Gas, and Tinted or Obscure Glass



REMOVABLE SASH

for easy cleaning and features:

- Greater Security
- Less air infiltration
- No tilt keys or latches to break as in a tilt window
- Eliminates tilt-sash maintenance
- Greater structural strength than a tilt sash



ALL SEASONS WINDOW & DOOR MFG. INC.